

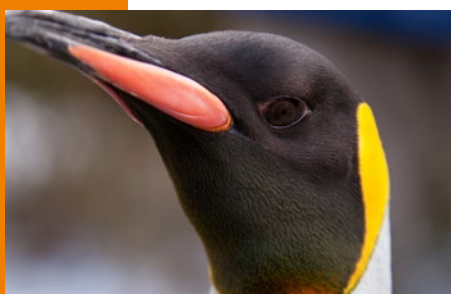


MECOFLOCK®

Übersichtstabelle technische Beflockung
Technical flocking at one glance



- Dispersions-Klebstoffe
Water-based adhesives
- Lösemittel-Klebstoffe
Solvent-based adhesives



MECOFLOCK® Beflockungsklebstoffe für technische Beflockung

MECOFLOCK® Flocking adhesives for technical flocking

Legende / Legend: ● = sehr gut geeignet / very suitable
● = geeignet / suitable

	Produktname Product name	Bindemittelbasis Basis	Styropor® Styrofoam™	Hartschäume Hard foams	EPDM, PVC-Profil EPDM, PVC-profiles	TPE, TPU TPE, TPU	Gummiformteile Rubber parts	ABS, PC, PS ABS, PC, PS	PVC – Hart Hard PVC	PVC – Weich Soft PVC	GFK Fibreglass	Papier, Pappe, Karton Paper, sticks, cardboard	Holz / Spanplatten, Faserstoffe Wood / chipboard, fibres	Kunststoff Schraubendreher Screwdriver handles	Kosmetik-Applikatoren Cosmetic applicators	Malerwalzen, Streichpads Paint rollers and pads	Metall, Stahl Metals, steel	Glas, glaskeramische Untergrund Glass, glass-ceramic surface	Aluminium-Profil Aluminium profiles	Metalllockenwickler Metal hair curlers	Stahlwellen, flexibel Flexible steel shafts	Stahlbänder Steel belts	Produkteigenschaften Product characteristics					
																							Verarbeitungsmethode 1-2 K Processing method 1-2 C	Topfzeit (h) Pot life (h)	Offene Zeit (min) Open time (min)	Auftragungsmethode* Application methods*	Trocknung / Fixierung (°C) Drying / curing (°C)	
Dispersionsklebstoffe Water-based adhesives	MECOFLOCK® D 280 Flex	Acrylatdispersion Acrylate dispersion			●●	●●	●●																1-2	4-8	2-5	2-6	20-160	
	MECOFLOCK® D 453	Acrylatdispersion Acrylate dispersion						●●	●●				●●					●		●		●		1-2	4-8	3-5	2	20-80
	MECOFLOCK® D 453/5	Acrylatdispersion Acrylate dispersion						●●	●●				●●					●		●		●		1-2	4-8	2-5	2	20-80
	MECOFLOCK® D 453/5 hellgrau/light grey	Acrylatdispersion Acrylate dispersion	●●	●				●●	●●			●		●●				●		●●		●●	●●	1-2	4-8	3-5	2	20-80
	MECOFLOCK® D 453/5-08	Acrylatdispersion Acrylate dispersion	●●	●				●●	●●			●		●●				●		●●		●●	●●	1-2	4-8	3-5	2	20-80
	MECOFLOCK® D 453/5-09	Acrylatdispersion Acrylate dispersion	●●	●				●●	●●			●		●●				●		●●		●●	●●	1-2	4-8	3-5	2	20-80
	MECOFLOCK® D 453/5-09 NV	Acrylatdispersion Acrylate dispersion		●				●●	●●			●		●				●		●●		●●	●●	1-2	4-8	3-5	2	20-80
	MECOFLOCK® D 453/7-09	Acrylatdispersion Acrylate dispersion	●●	●				●●	●●			●						●		●●		●●	●●	1-2	4-8	3-5	2	20-80
	MECOFLOCK® D 460 LVC	Acrylatdispersion Acrylate dispersion						●●	●●			●						●		●				1-2	4-8	3-6	2	20-80
	MECOFLOCK® D 545	Acrylatdispersion Acrylate dispersion		●													●●							1-2	4-8	3-5	2-4	20-80
	MECOFLOCK® D 550/4-13 grün/green	Acrylatdispersion Acrylate dispersion																		●●		●●	●●	1		3-5	2-4	20-80
	MECOFLOCK® D 561	Polyurethan Polyurethane base			●	●	●				●●									●				1-2	2-4	3-5	2	20-80
	MECOFLOCK® D 564/1	Polyurethan Polyurethane base									●●													1-2	2-4	3-5	1	20-80
	MECOFLOCK® D 585 WFP	Acrylatdispersion Acrylate dispersion	●							●		●	●●	●●				●						1-2	4-6	4-6	1-3	20-80
	MECOFLOCK® D 590	Acrylatdispersion Acrylate dispersion																●●	●●					2	10-12	2-4	1	20-140
MECOFLOCK® D 591 SP	Acrylatdispersion Acrylate dispersion																●●	●●					2	10-12	2-4	2	20-140	
Lösemittel-Klebstoffe Solvent-based adhesives	MECOFLOCK® L 835/1	Polyurethan Polyurethane base		●				●●	●		●	●	●				●				●		2	12	45-60	1-2-4 5-6	20-130	
	MECOFLOCK® L 844/1	Polyurethan Polyurethane base		●				●●	●		●	●	●				●			●●		●	2	12	30	1-2-4 5-6	20-130	
	MECOFLOCK® L 871/3	Polyurethan Polyurethane base						●●	●								●			●		●	2	12	20-30	1-2-3-4 5-6-8	20-130	
	MECOFLOCK® L 856	Polyurethan Polyurethane base			●●	●	●																	2	4-6	1-3	2-6	80-120
	MECOFLOCK® L 875/1	Polyurethan Polyurethane base																●●						2	4-8	8	7	80-110
	MECOFLOCK® L 876/1	Polyurethan Polyurethane base				●												●●						2	4-8	6-8	7	80-110

*Auftragungsmethode / Application methods:

1 Siebdruck / Screenprinting

2 Spritzen / Spraying

3 Rotationssiebdruck / Rotary screenprinting

4 Walzen / Rolling

5 Rakeln / Doctor blade

6 Streichen, Pinseln / Brushing, painting

7 Tauchen / Dip coating

8 Tampondruck / Pad printing

Die Tabelle gibt einen Überblick über die häufigsten Anwendungsgebiete. Sie stellt keine Produktempfehlung dar und entbindet nicht von der Notwendigkeit im Einzelfall die Eignung durch Versuche zu prüfen.
The chart shows an overview of the most common application fields. It is not a product recommendation and should not cancel the necessity of testing its suitability in customer own trials.

MECODUR® Härtersysteme – MECOPLUS® Hilfsmittel
MECODUR® Hardener systems – MECOPLUS® Auxiliaries

Produktname Product name	Härtersysteme Hardener systems				Hilfsmittel Auxiliaries							
	MECODUR® H 5580	MECODUR® H 5590	MECODUR® L 5515	MECODUR® H5530	PREGAN® DL/1 Reiniger / Cleaner	MECOPLUS® 4274 RE-L Verdüner, Reiniger / Thinner, cleaner	MECOPLUS® 4856 ZL-L Leitfähiges Additiv / Conductivity agent	MECOCOLR® AF Farbpasten / Coloring pastes	MECOCOLR® L Farbpasten / Coloring pastes	PREGAN® 1014 E Reiniger / Cleaner	MECOPREP® L 954 Primer	MECOPREP® L 970 GRIS Primer

MECOFLOCK® D 280 Flex	●							●		●	●	●
MECOFLOCK® D 453	●							●		●	●	●
MECOFLOCK® D 453/5	●							●		●	●	●
MECOFLOCK® D 453/5 hellgrau/light grey	●									●	●	●
MECOFLOCK® D 453/5-08	●									●	●	●
MECOFLOCK® D 453/5-09	●									●	●	●
MECOFLOCK® D 453/5-09 NV	●									●	●	●
MECOFLOCK® D 453/7-09	●									●	●	●
MECOFLOCK® D 460 LVC	●							●		●	●	●
MECOFLOCK® D 545	●							●		●		
MECOFLOCK® D 550/4-13 grün/green					●			●		●		
MECOFLOCK® D 561	●									●		
MECOFLOCK® D 564/1	●									●		
MECOFLOCK® D 585 WFP	●									●		
MECOFLOCK® D 590		●			●					●		
MECOFLOCK® D 591 SP		●			●					●		

MECOFLOCK® L 835/1			●			●	●		●		●	●
MECOFLOCK® L 844/1			●			●	●		●		●	●
MECOFLOCK® L 856			●			●	●		●		●	●
MECOFLOCK® L 871/3			●			●	●		●		●	●
MECOFLOCK® L 875/1			●			●	●		●			
MECOFLOCK® L 876/1			●			●	●		●			





Interessiert? Interested?

Um mehr über KIWO und unser Produktsortiment zu erfahren, besuchen Sie unsere Website unter www.kiwo.de oder kontaktieren Sie uns per Telefon oder E-Mail. Sie erreichen unsere Zentrale unter der Nummer +49 6222 578-0. Unsere Mitarbeiter werden Sie dann gerne direkt mit Ihrem Fachberater verbinden.

To find out more about KIWO and our range of products, please visit our website www.kiwo.de or contact us by phone or email. You get through to our general office by dialing +49 6222 578-0. Our contributors will connect you directly to our expert advisors.

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